

FIANDRE MIAMI-DADE TEST REPORT

SCOPE OF WORK

TAS 202 AND TAS 203 TESTING ON THE GHS MAXI10 SYSTEM, VENTILATED FAÇADE SYSTEM

REPORT NUMBER

H5589.04-109-18

TEST DATE(S)

02/15/18 – 02/28/18

ISSUE DATE

04/30/18

RECORD RETENTION END DATE

02/28/28

MIAMI-DADE COUNTY NOTIFICATION NO.

ATI 17055

LABORATORY CERTIFICATION NO.

16-0421.02

PAGES

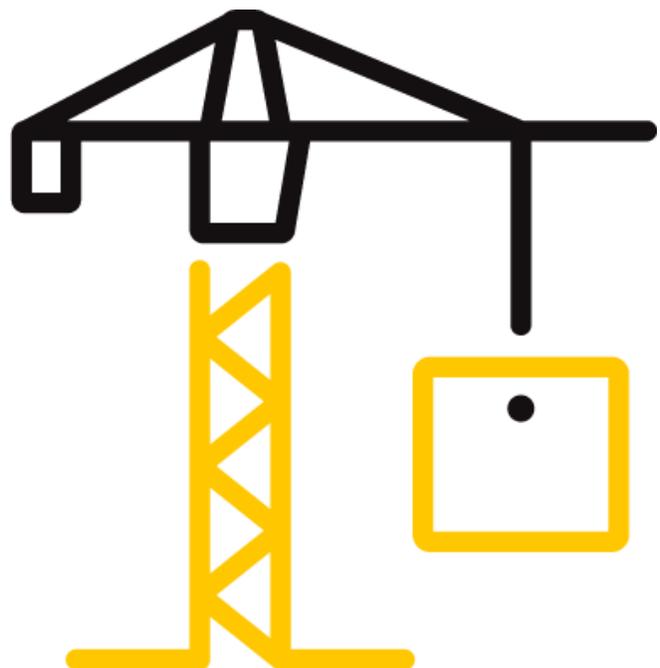
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TEST REPORT FOR FIANDRE

Report No.: H5589.04-109-18

Date: 04/30/18

REPORT ISSUED TO

FIANDRE

Via Radici, 112, 42014

Castellarano (Reggio Emilia)

ITALY

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Fiandre to perform TAS 202 and TAS 203 testing in accordance with Florida Building Code for High Velocity Hurricane Zone and Miami-Dade County requirements on their GHS Maxi10 System, Ventilated Façade System. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in York, Pennsylvania. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

This product was originally tested as the StonePeak Ceramics, Inc. series/model GHS Maxi10 System, Ventilated Façade System and is a reissue of the original report no. H5589.01-109-44. This report is reissued in the name of Fiandre through written authorization from StonePeak Ceramics, Inc.

For INTERTEK B&C:

COMPLETED BY:	Ken R. Stough	REVIEWED BY:	Joseph A. Reed, P.E.
TITLE:	Lead Technician – Product Testing	TITLE:	Senior Director
SIGNATURE:		SIGNATURE:	
DATE:	04/30/18	DATE:	04/30/18

KRS:abo

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SECTION 2

SUMMARY OF TEST RESULTS

The specimen(s) tested met the performance requirements set forth in the protocols.

Product Type: Ventilated Façade System

Series/Model: GHS Maxi10 System

SPEC.	TEST PROTOCOL	DESIGN PRESSURE
1	TAS 202/203	-89.0 psf
3	TAS 202/203	-89.0 psf
4	TAS 203	-89.0 psf

SECTION 3

TEST METHOD(S)

The specimens were evaluated in accordance with the following:

TAS 202-94, *Criteria for Testing Impact & Non Impact Resistant Building Envelope Components Using Uniform Static Air Pressure*

TAS 203-94, *Criteria for Testing Products Subject to Cyclic Wind Pressure Loading*

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimen(s) were provided by the client. Representative samples of the test specimen(s) will be retained by Intertek B&C for a minimum of ten years from the test completion date.

Installation of the tested product was performed by the client.

SECTION 5

EQUIPMENT

BABS: 004869

Transducers: 65987, WT00139, 65989, WT00141, INT00147, INT00150, INT00146, INT00145, INT0153

Weather Station: 63316

Control Panel: 5644

Mule: A1225

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SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
John Penta	StonePeak Ceramics, Inc.
Paul Virgilio S.E	Virgilio & Associates
Richard E. Hartman	Intertek B&C
Kyle W. Ruth	Intertek B&C
Timothy J. McGill	Intertek B&C
Joseph A. Reed, P.E.	Intertek B&C
Ken R. Stough	Intertek B&C

SECTION 7

TEST SPECIMEN DESCRIPTION

Product Type: Ventilated Façade System

Series/Model: GHS Maxi10 System

Product Size(s):

OVERALL AREA: 13.6 m ² (146.6 ft ²)	WIDTH		HEIGHT	
	millimeters	inches	millimeters	inches
Overall size	4512	177-5/8	3019	118-7/8
Façade panel (3)	3000	118-1/8	1000	39-3/8
Façade panel (3)	1499	59	1000	39-3/8

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Frame Construction: Test Specimens #1, #2 and #4 (CMU)

FRAME MEMBER	MATERIAL	DESCRIPTION
Spacer and L-brackets	Aluminum	Stamped, single aluminum L-bracket, 1-9/16" wide by 2-15/16" long by 3-15/16" tall and secured to the CMU wall using one 3/8" diameter Hilti Kwik bolt per bracket utilizing a thermal isolator (plastic pad) between the bracket and the CMU wall. Refer to Drawing No. NOA-E01.
Spacer and L-brackets	Aluminum	Stamped, double aluminum L-bracket, 1-9/16" wide by 6-1/16" long by 3-15/16" tall and secured to the CMU wall using two 3/8" diameter Hilti Kwik bolt per bracket utilizing a thermal isolator (plastic pad) between the bracket and the CMU wall. Refer to Drawing No. NOA-E01.
Horizontal upper and lower profile	Aluminum	Extruded, powder coated (black) aluminum C-profile rails, four profiles 1-3/16" wide by 3-1/8" high secured to the vertical profile with two large head stainless steel rivets per vertical profile on the upper and one rivet on the lower profile.
Upper and lower C-clamp	Aluminum	Extruded, powder coated (black) aluminum C-clamp profile, 1-3/16" wide by 3-1/8" high secured to the backside of the ceramic panel with hidden mechanical Keil anchors, two per clamp.
Vertical profile	Aluminum	Extruded, powder coated (black) aluminum tube channel profile, seven profiles 2-3/8" wide by 2-3/8" high, secured to the L-bracket using two #10 x 3/4" self-tapping screws.

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Frame Construction: Test Specimen #3 (Steel stud)

FRAME MEMBER	MATERIAL	DESCRIPTION
L-brackets	Aluminum	Stamped, single aluminum L-bracket, 1-9/16" wide by 2-15/16" long by 3-15/16" tall and secured to the steel stud wall using one #10 x 3/4" self-tapping screws per bracket. Refer to Drawing No. NOA-E01.
L-brackets	Aluminum	Stamped, single aluminum L-bracket, 1-9/16" wide by 2-15/16" long by 3-15/16" tall and secured to the steel stud wall using two #10 x 3/4" self-tapping screws per bracket. Refer to Drawing No. NOA-E01.
Hat channel	Aluminum	Extruded, 4-3/4" wide by 1" tall, secured to the steel studs with two 1/4" x 1-3/4" Elco Bi-flex self-tapping screws per stud.
Hat Channel	Aluminum	Extruded, 8-1/16" wide by 1" tall, secured to the steel studs with two 1/4" x 1-3/4" Elco Bi-Flex self-tapping screws per stud.
Horizontal upper and lower profile	Aluminum	Extruded, powder coated (black) aluminum C-profile rails, four profiles 1-3/16" wide by 3-1/8" high secured to the vertical profile with two large head stainless steel rivets per vertical profile on the upper and one rivet on the lower profile.
Upper and lower C-clamp	Aluminum	Extruded, powder coated (black) aluminum C-clamp profile, 1-3/16" wide by 3-1/8" high secured to the backside of the ceramic panel with hidden mechanical Keil anchors, two per clamp.
Vertical profile	Aluminum	Extruded, powder coated (black) aluminum tube channel profile, seven profiles 2-3/8" wide by 2-3/8" high, secured to the L-bracket using two #10 x 3/4" self-tapping screws.

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Panel Construction:

PANEL MEMBER	MATERIAL	DESCRIPTION
Façade panel large	Porcelain	Molded, 3/8" (10 mm) thick by 39-3/8" (1000 mm) wide by 118-1/8" (3000 mm) long with a synthetic fiber reinforcement mesh adhered to the back of the panel
Façade panel small	Porcelain	Molded, 3/8" (10 mm) thick by 39-3/8" (1000 mm) wide by 59" (1499 mm) long with a synthetic fiber reinforcement mesh adhered to the back of the panel

Reinforcement: No reinforcement was utilized.

Weatherstripping: No weatherstripping was utilized.

Drainage: No drainage was utilized.

Hardware: No hardware was utilized.

CMU Base Wall Construction: The perimeter frame was constructed utilizing C12 steel with butted and welded corners. A grout-filled CMU wall with nominal 8" by 8" by 16" masonry units was laid within the frame. The wall utilized mortar joints and steel rebar located every fourth hollow. The wall was secured to the steel frame at the jambs with 1/4" x 2" Tapcon anchors located 3" from each end and spaced 8" on center. The exterior perimeter was sealed with sealant.

Steel Stud Base Wall Construction: The perimeter frame was constructed utilizing C12 steel with butted and welded corners. The infill wall was constructed of nominal 16-gauge 2x6 steel track and studs spaced 16" on center. The stud wall was sheathed with, 5-ply, nominal 5/8" thick plywood and the interior perimeter was sealed with silicone.

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SECTION 8

TEST RESULTS

Protocol TAS 202-94, Static Air Pressure

Test Date(s): 02/15/18 through 02/28/18

The temperature during testing was 18°C (64°F). The results are tabulated as follows:

Test Specimen #1: Preload and Design Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
-66.75 50% of Test Pressure	1	0.09	N/A	0.02	N/A
	2	0.23	N/A	0.03	N/A
	3	0.14	N/A	0.03	N/A
	4	0.09	N/A	0.01	N/A
	5	0.19	N/A	0.04	N/A
	6	0.19	N/A	0.01	N/A
	7	0.08	N/A	0.01	N/A
	8	0.13	N/A	0.01	N/A
	9	0.13	N/A	0.01	N/A
-89.00 Design Pressure	1	0.14	N/A	0.03	N/A
	2	0.33	N/A	0.04	N/A
	3	0.22	N/A	0.05	N/A
	4	0.11	N/A	0.01	N/A
	5	0.28	N/A	0.07	N/A
	6	0.27	N/A	0.04	N/A
	7	0.10	N/A	0.01	N/A
	8	0.19	N/A	0.02	N/A
	9	0.19	N/A	0.02	N/A

Test Specimen #1: Structural Overload Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
-133.50 Test Pressure	1	0.31	N/A	0.07	N/A
	2	0.63	N/A	0.11	N/A
	3	0.48	N/A	0.15	N/A
	4	0.21	N/A	0.04	N/A
	5	0.59	N/A	0.18	N/A
	6	0.54	N/A	0.16	N/A
	7	0.17	N/A	0.01	N/A
	8	0.38	N/A	0.07	N/A
	9	0.35	N/A	0.07	N/A

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Test Specimen #3: Preload and Design Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
-66.75 50% of Test Pressure	1	0.30	N/A	0.06	N/A
	2	0.41	N/A	0.06	N/A
	3	0.34	N/A	0.06	N/A
	4	0.07	N/A	0.02	N/A
	5	0.33	N/A	0.05	N/A
	6	0.41	N/A	0.13	N/A
	7	0.06	N/A	0.01	N/A
	8	0.33	N/A	0.05	N/A
	9	0.35	N/A	0.10	N/A
-89.00 Design Pressure	1	0.39	N/A	0.03	N/A
	2	0.56	N/A	0.02	N/A
	3	0.45	N/A	0.03	N/A
	4	0.09	N/A	0.01	N/A
	5	0.45	N/A	0.03	N/A
	6	0.51	N/A	0.06	N/A
	7	0.08	N/A	0.01	N/A
	8	0.43	N/A	0.02	N/A
	9	0.45	N/A	0.05	N/A

Test Specimen #3: Structural Overload Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
-133.50 Test Pressure	1	0.79	N/A	0.11	N/A
	2	1.11	N/A	0.12	N/A
	3	0.96	N/A	0.14	N/A
	4	0.30	N/A	0.03	N/A
	5	0.97	N/A	0.15	N/A
	6	1.04	N/A	0.16	N/A
	7	0.29	N/A	0.04	N/A
	8	0.87	N/A	0.09	N/A
	9	0.92	N/A	0.13	N/A

Note 1: Negative uniform static load test loads were held for 30 seconds.

Note 2: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Note 3: See Sketch #1 for indicator locations.

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Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Date(s): 02/16/18

The temperature during testing was 17°C (63°F). The results are tabulated as follows:

Test Specimen #1: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
	1	2	3
-89.0 psf			
NEGATIVE PRESSURE RANGE (psf)	0 – 44.5	0 – 53.4	0 – 115.7
AVERAGE CYCLE TIME (sec.)	3.1	3.6	N/A
NUMBER OF CYCLES	600	70	1

Test Specimen #1: Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)	PERCENT RECOVERY	
			MEASURED %	ALLOWED %
1	0.20	0.02	90	> 90
2	0.45	0.02	96	> 90
3	0.30	0.01	97	> 90
4	0.14	0.01	93	> 90
5	0.42	0.07	83	> 90
6	0.32	0.01	97	> 90
7	0.13	<0.01	100	> 90
8	0.27	0.01	96	> 90
9	0.23	0.01	96	> 90

Note 4: See Sketch #1 for indicator locations.

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Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Date(s): 02/16/18

The temperature during testing was 17°C (63°F). The results are tabulated as follows:

Test Specimen #2: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
-89.0 psf	1	2	3
NEGATIVE PRESSURE RANGE (psf)	0 – 44.5	0 – 53.4	See Note 5
AVERAGE CYCLE TIME (sec.)	3.0	3.0	N/A
NUMBER OF CYCLES	600	70	1

Note 5: Failed at 113.7 psf at the bottom left panel while attempting to achieve 115.7 psf for the 0-130% pressure range. This specimen will be re-constructed and re-tested as Specimen #4.

Test Specimen #3: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
-89.0 psf	1	2	3
NEGATIVE PRESSURE RANGE (psf)	0 – 44.5	0 – 53.4	0 – 115.7
AVERAGE CYCLE TIME (sec.)	3.0	3.0	N/A
NUMBER OF CYCLES	600	70	1

Test Specimen #3: Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)	PERCENT RECOVERY	
			MEASURED %	ALLOWED %
1	0.55	0.02	96	> 90
2	0.82	0.01	99	> 90
3	0.71	0.05	93	> 90
4	0.35	0.17	51	> 90
5	0.86	0.19	78	> 90
6	0.75	0.01	99	> 90
7	0.17	<0.01	100	> 90
8	0.65	0.03	95	> 90
9	0.65	0.01	98	> 90

Note 6: See Sketch #1 for indicator locations.

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Protocol TAS 203-94, *Cyclic Wind Pressure Loading*

Test Date(s): 02/16/18

The temperature during testing was 17°C (63°F). The results are tabulated as follows:

Test Specimen #4 (Replacement for Failed Specimen #2): Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
-89.0 psf	1	2	3
NEGATIVE PRESSURE RANGE (psf)	0 – 44.5	0 – 53.4	0 – 115.7
AVERAGE CYCLE TIME (sec.)	3.00	3.00	N/A
NUMBER OF CYCLES	600	70	1

Test Specimen #4 (Replacement for Failed Specimen #2): Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)	PERCENT RECOVERY	
			MEASURED %	ALLOWED %
1	0.19	0.04	79	> 90
2	0.44	0.07	84	> 90
3	0.26	0.07	73	> 90
4	0.16	0.01	94	> 90
5	0.31	0.06	81	> 90
6	0.33	0.05	85	> 90
7	0.11	0.01	91	> 90
8	0.19	0.02	89	> 90
9	0.25	0.03	88	> 90

Note 7: See Sketch #1 for indicator locations.

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SECTION 9

CONCLUSIONS

No signs of failure were observed in any area of Test Specimen #1 or Test Specimen #3 during the TAS 202 testing; as such, the test specimens satisfy the requirements of TAS 202. Upon completion of testing, specimens tested for TAS 202-94 met the requirements of Section 1620 of the Florida Building Code, Building.

No signs of failure were observed in any area of Test Specimen #1, Test Specimen #3 or Test Specimen #4 during the cyclic load test; as such, the test specimens satisfy the cyclic load requirements of TAS 203. Upon completion of testing, specimens tested for TAS 203-94 met the requirements of Section 1625 of the Florida Building Code, Building.



Total Quality. Assured.

TEST REPORT FOR FIANDRE

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Date: 04/30/18

SECTION 10

SKETCH(ES)

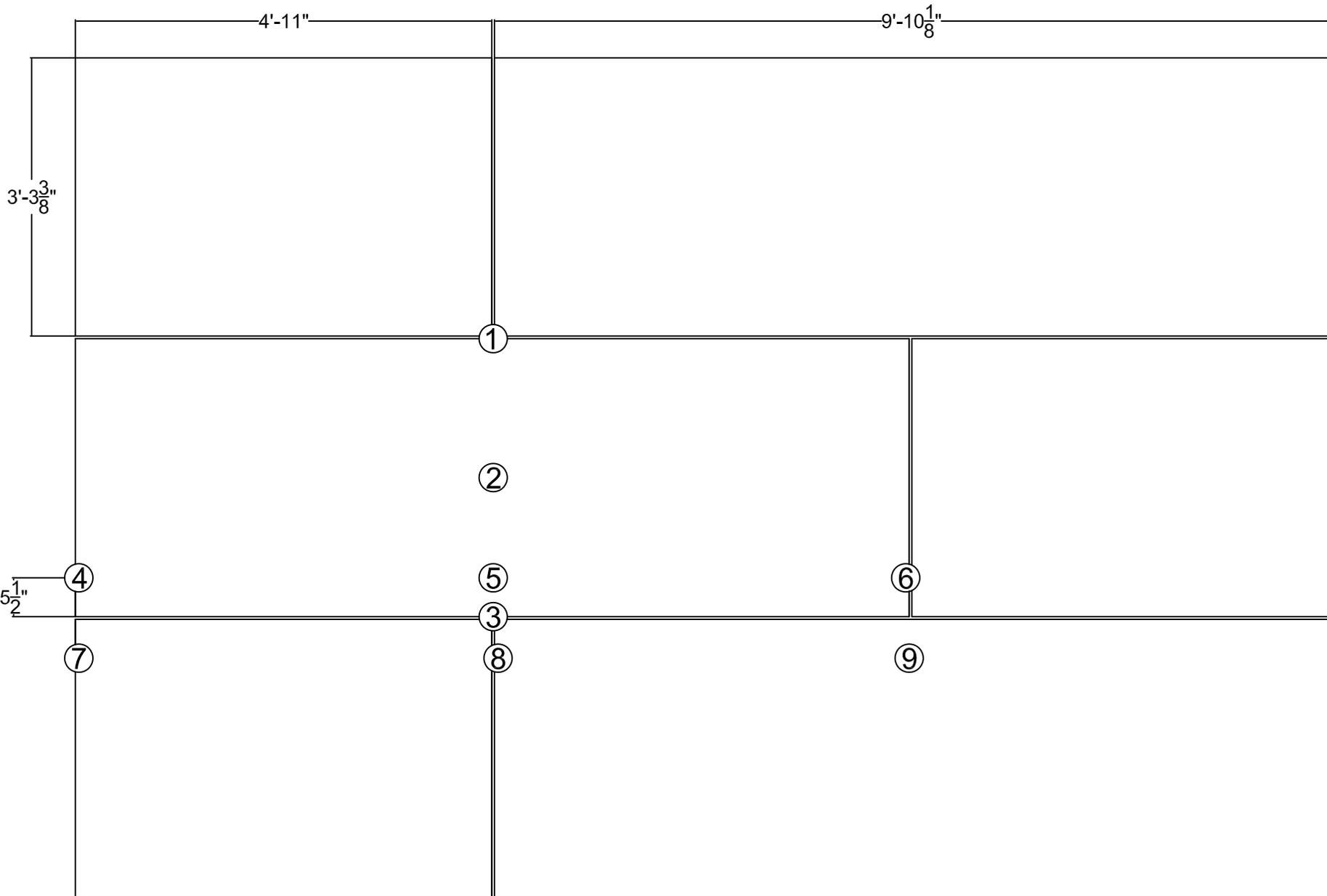
130 Derry Court
York, Pennsylvania 17406

Telephone: 717-764-7700

Facsimile: 717-764-4129

www.intertek.com/building

REV	DATE	DESCRIPTION	BY



INDICATOR LOCATIONS

TEST REPORT FOR FIANDRE

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Date: 04/30/18

SECTION 11

PHOTOGRAPHS



Photo No. 1
CMU Wall Setup

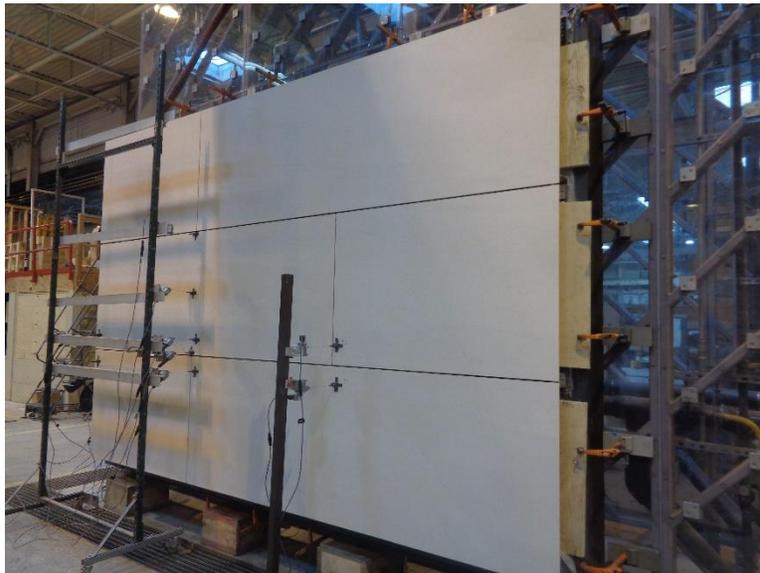


Photo No. 2
Steel Stud Wall Setup



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130 Derry Court
York, Pennsylvania 17406

Telephone: 717-764-7700
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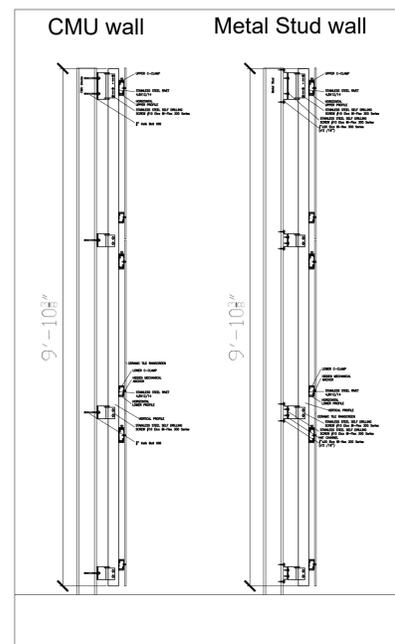
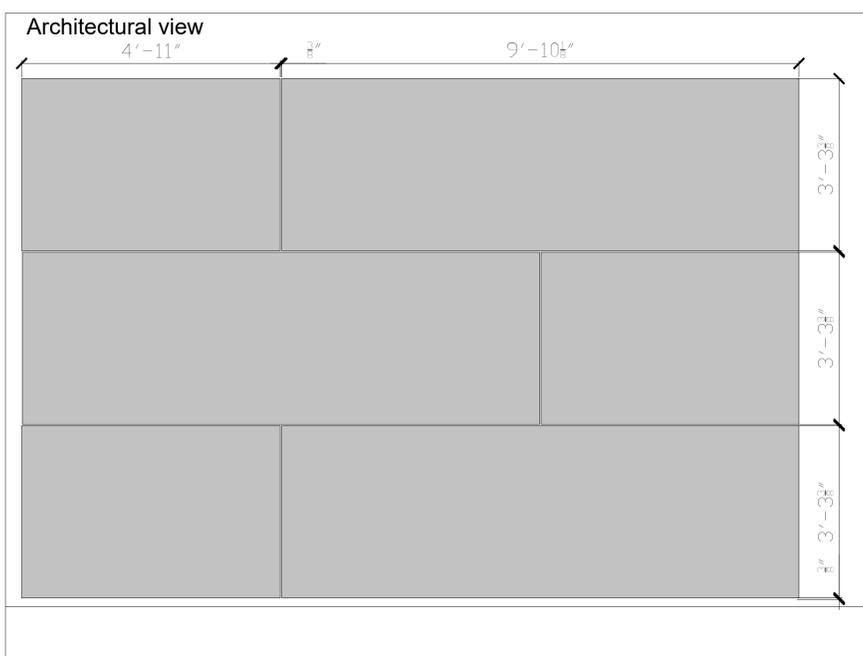
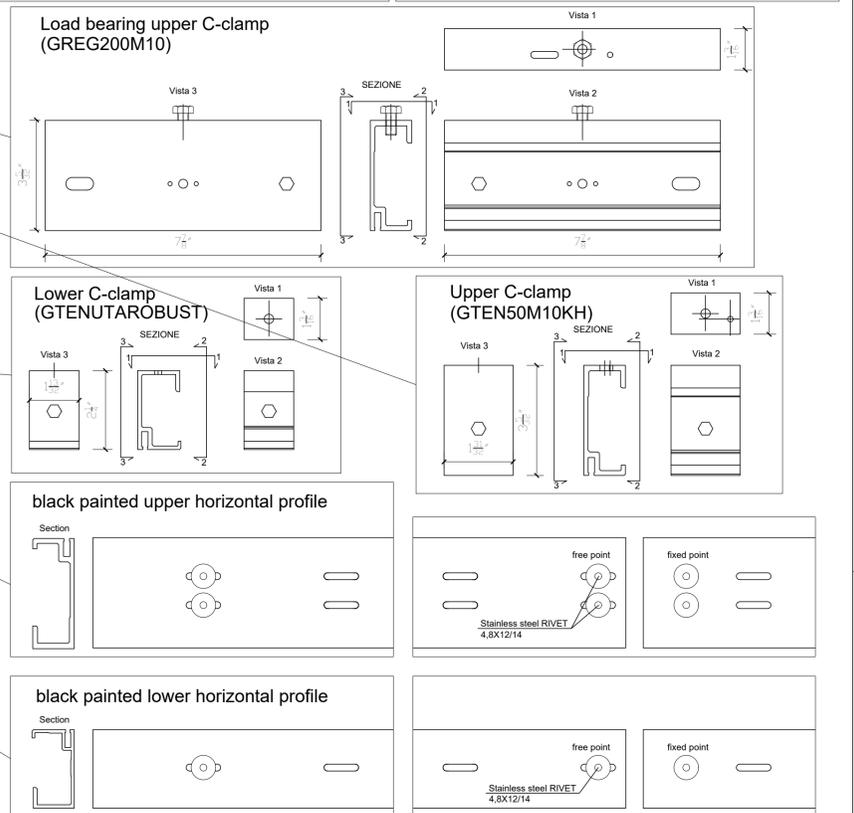
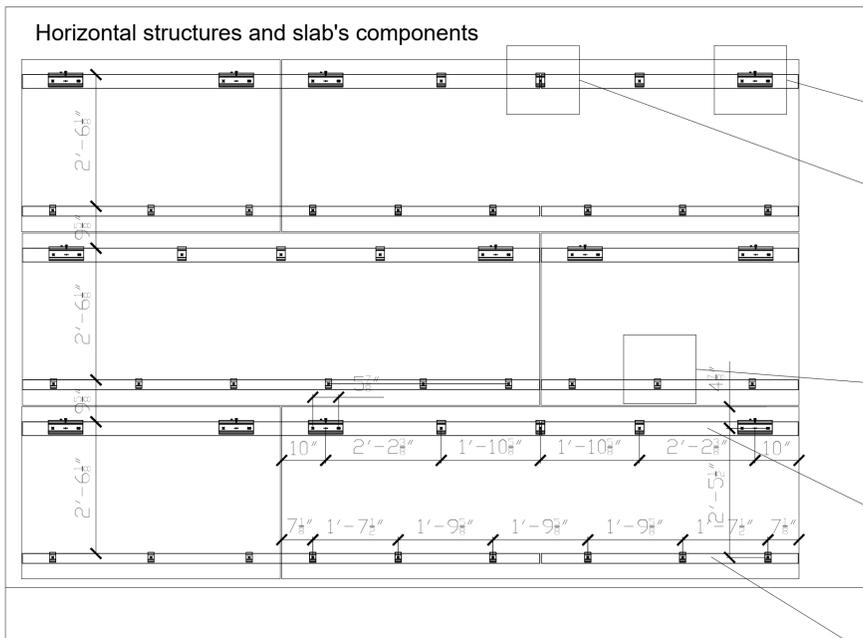
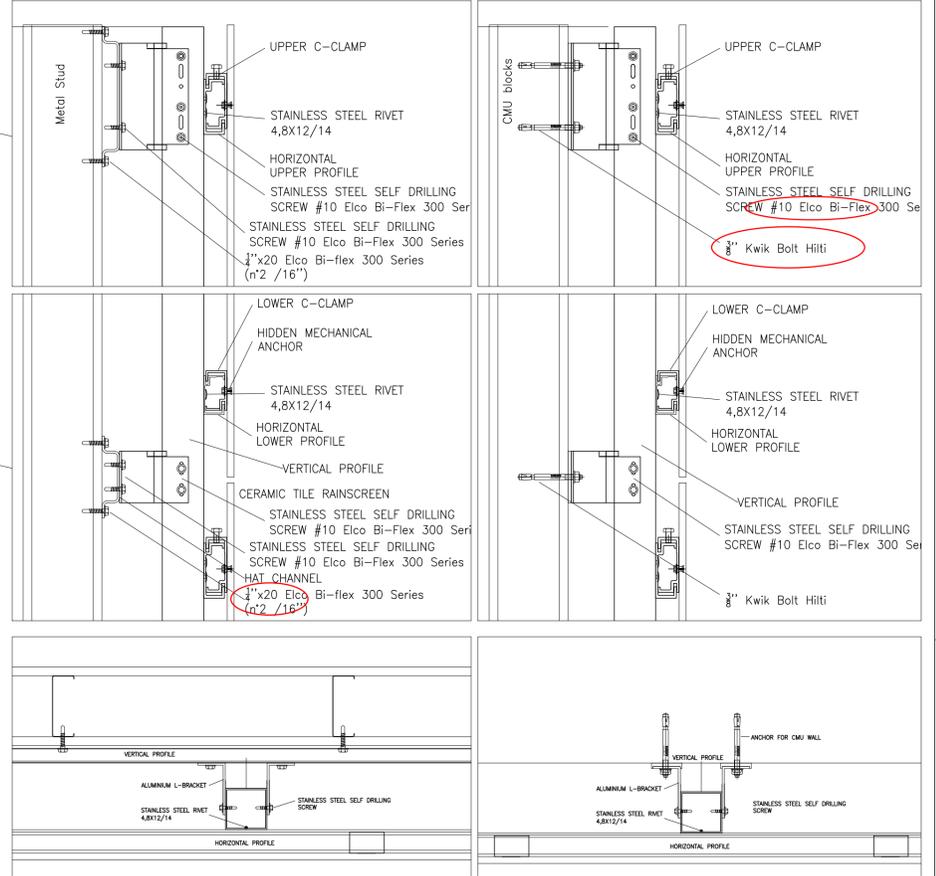
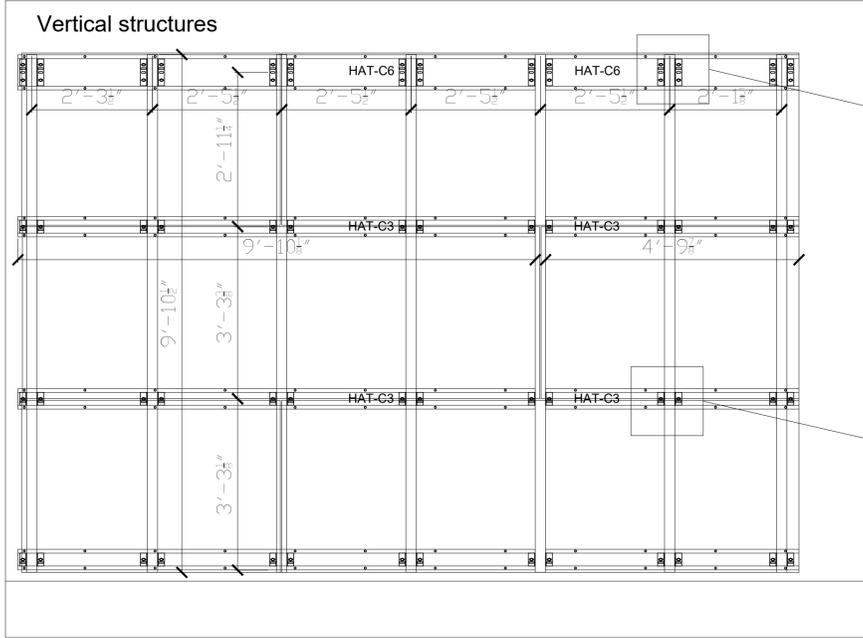
TEST REPORT FOR FIANDRE

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SECTION 12 DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.



intertek Report #: H5589.01-109-18
Date: 03/09/2018
Verified by: *[Signature]*

DATA	DESCRIZIONE	N° REVISIONE
- 03	- correct dimension scale. Changes about screws	- 07/02/18
- 02	- mockup size reduction	- 23/01/18

GRANTECH®

PROGETTO
VENTIATED FACADE

TITOLO
**NOA test specimen
GHS Maxi10 System**

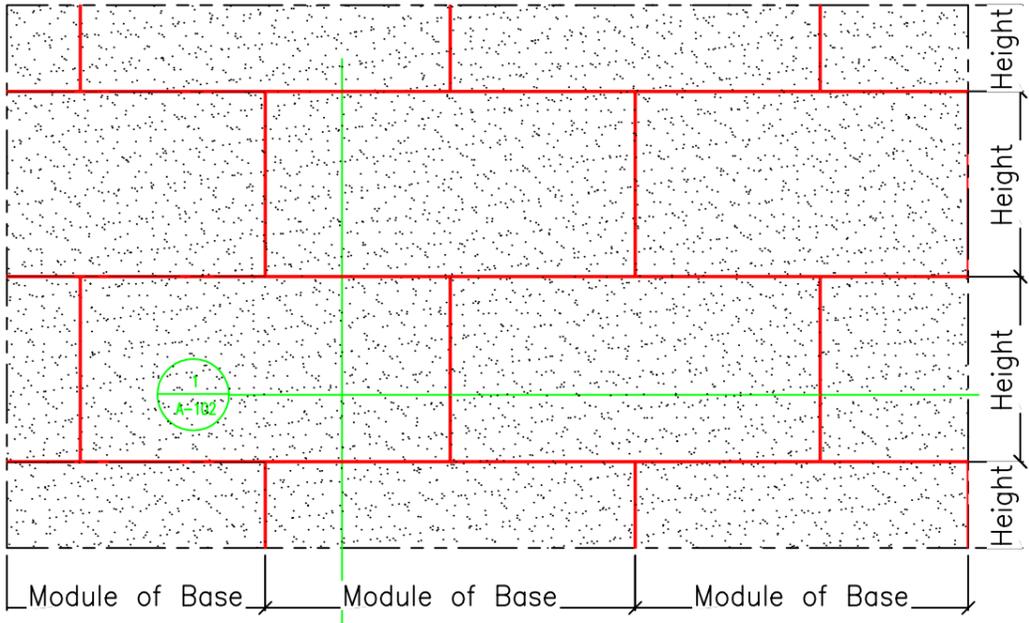
Scala: NUMERO DISEGNO
NOA-E01

Data: **7/02/18**
N° Offerta: N° Revisione: N° Interno:

Disegnato da: **F.B.** **03**

LA PROPRIETÀ DEL PRESENTE DISEGNO È DI GRANITECH
L'UTILIZZO, LA DIVULGAZIONE E LA RIPRODUZIONE SONO VIETATE PER LEGGE

PROJECT		NOATEST		DATE:	05/12/2017			
ARCHITECTURAL COMPONENTS		Ventilated Façade N°		BY	F.D.	REVISION	01	
ANCHORS				ANCHORS		ca		
MECCANICO MAGGIORATO		M		Axis Vertical Profile		(to define rivet)	0,95	
CHIMICO		C		SYSTEM		S	5,5	
TASSELLO HRD PER PARETE CACESTRUZZO		CA		(GHV=V, GHS=S, Maxi light = ML)			ml. (keil)	
		Codice X-CER	TONO	UM	pcs	stock	adjusted	TOTAL
	T-Profiles 6100mm	MONTANTE	6100	pz			-	-
	T-Profiles 3600 mm	MONTANTE	3610	pz	-	-	-	-
	Tube-Profiles 123x66	TUBOL123X66		pz			-	-
	Tube-Profiles 60x60x2 6000mm	TUBOL60X60X2		pz	19	-	1	20
	Tube-Profiles 60x30x2 6100 mm	TUBOL60X30X2	6100	pz			-	-
	L - Profiles 50x50x2 6000 mm	PROFIL50X50X2	6000	pz			-	-
	Horizontal C-Rails	TRAVERSO6,3	ASVE	pz	12		-	12
	Traverso Maxi10	TRAVERSMAXI10		pz	12		-	12
	0 Anchor keil for hole 5.5 + screws M6X8,5	TASSELLOHS5.5	9999	0	pz			
	1 Anchor keil for hole 7 + screws M6X10	TASSELLOHS7,0		1	pz	144	-	206
	Top adjusting Clamp with Leveling Screw	GREGROBUSTA		pz			-	-
	Bottom Clamp	GTENUTAROBUST		pz	144		56	200
	Graffa di regolazione Maxi 10-200	GREG200M10	E1281.043			60		60
	Graffa di regolazione Maxi 10-50	GREG50M10KH	E1281.041					
	Graffa di tenuta Maxi 10-50	GTEN50M10KH	E1281.042			54	6	60
	L-Bracket Single (Secondary) Bracket 50 x h 75mm	ST3-40X50X75	2ASO	pz				
	L-Bracket Single (Secondary) Bracket 75 x h 75mm	ST3-40X75X75	2ASO	pz				
	L-Bracket Single (Secondary) Bracket 100 x h 75mm	ST4-40X100X75	2ASO	pz	162		18	180
	L-Bracket - Double (Main) Bracket 100 x h 155	ST240X100X155		pz	108		12	120
	Thermal spacer for Brackets	ACCESDISTSTAF		pz	189		11	200
	Attachment Rivets Black Painted - Head Stainless Steel Rivets	RIV3,2X8INOX		pz				
	0,0 Attachment Rivets Black Painted - Large Head Aluminium Rivets	RIV.4,8X12X14		0	pz			
	1,0 Attachment Rivets - Large Head Stainless Steel Rivets	RIV.INOX		1	pz	582	-	82
	Top Clamp (Self-Tapping) Anchor Screw #8 SS Screw 1" Self Tapping	vite4,8x19		pz	72		28	100
	Gasket for GHS Clamps	GUARNIZIONI		n.	144		196	340



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A-101

1
A-101

RAIN SCREEN WITH
PORCELAIN STONEWARE TILE

MAIN ALUMINIUM BRACKET

BRACKET ANCHOR FIXING

RIVET

INSULATING PANEL

RIVET

ALUMINIUM VERTICAL
PROFILE-MULLION

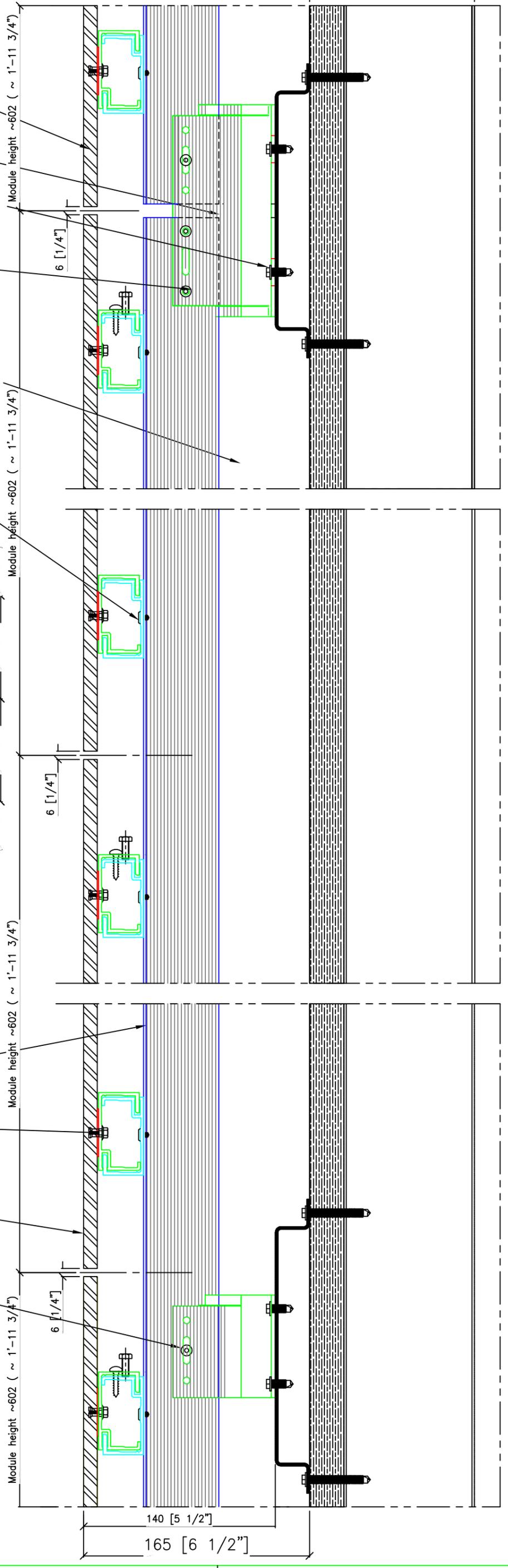
CONCEALED ANCHOR FIXING

RAIN SCREEN
WITH PORCELAIN STONEWARE TILE

SECONDARY ALUMINIUM BRACKET

intertek Report #: H5589.01-109-18
 Total Quality Assured. Date: 03/09/2018
 Verified by: *Ken L. Stoyl*

16" O/C Metal stud



PRELIMINARY

GRANTECH

PROJECT: VENTILATED FAÇADE
 TITLE: CONCEALED FIXING SYSTEM
 Module of tile Base x Height mm
 Vertical Section
 Scale: 1:1 A0
 Drawn by: []
 Check by: []
 Date: []
 OFFER No: A-101
 Revision No: []
 Approval: []

DATE DESCRIPTION REVISION No

THE CONTENT OF THIS DRAWING IS UNCONTROLLED IF NOT APPROVED BY THE ORIGINAL AUTHOR AND/OR REVISIONED BY THE ORIGINAL AUTHOR.



Total Quality. Assured.

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York, Pennsylvania 17406

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www.intertek.com/building

TEST REPORT FOR FIANDRE

Report No.: H5589.04-109-18

Date: 04/30/18

SECTION 13

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	04/30/18	N/A	Original Report Issue